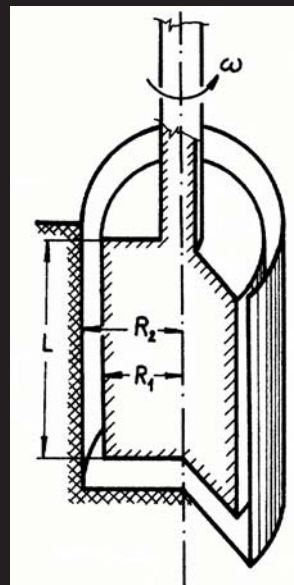


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Combining Eqs.(3), (11) and (13) presented in [1], the following equation for shear rate can be obtained

$$\frac{R_1}{R_r} = \left[ \frac{n(1 - \kappa^2 n)}{1 - \kappa^2} \right]^{n(2-2n)} \quad (3)$$

From this equation it can be seen that the  $R_1/R_r$  ratio depends on  $n$  and  $\kappa$ . The dependence of  $R_1/R_r$  on  $n$  for selected values of ratio  $\kappa$  is shown in Fig. 2.

Comparison of  $R_1/R_r$  with the ratio of  $R_1$  to the mean radius presented by Klein [2]

Again we can find radius  $R_r$  at which Newtonian and Bingham shear rates are the same by comparing equation (5) with the corresponding relation for a Newtonian fluid (2), and we get

From this equation it can be seen that ratio  $R_1/R_r$  depends on  $\kappa$ . The graphical form of this dependence is shown in Fig. 4.

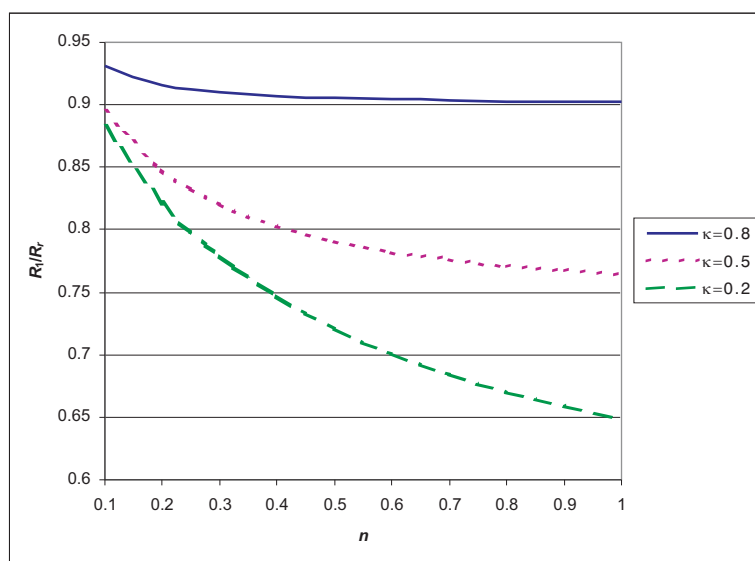


Fig. 2: Dependence of  $R_l/R_r$  on  $n$  for selected values of ratio  $\kappa$

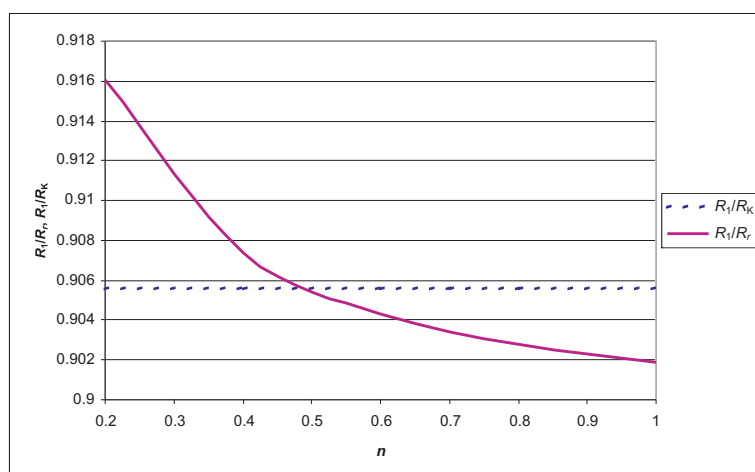


Fig. 3: Dependence of  $R_l/R_K$  resp.  $R_l/R_r$  on  $n$

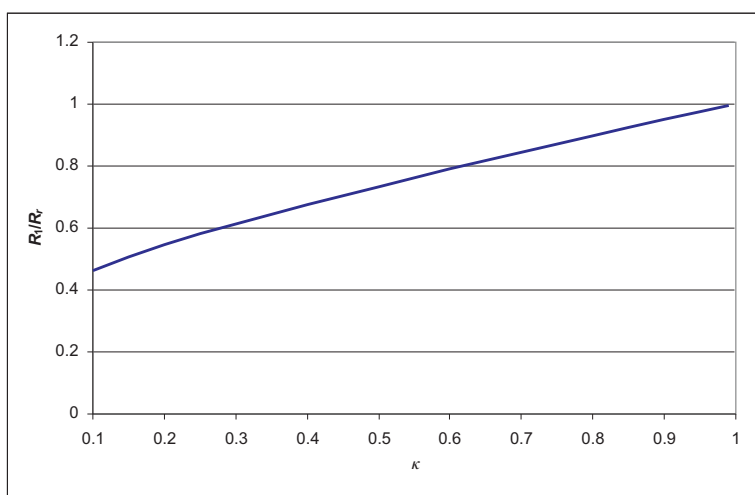


Fig. 4: Dependence of  $R_l/R_r$  on  $\kappa$

### 3 Conclusion

On the basis of the above paragraph, the following procedure for evaluating the experimental data can be recommended:

- 1) If the logarithmic plot of shear stress  $\tau_1$  on Newtonian shear rate  $\dot{\gamma}_{1N}$  is linear (the slope is equal to flow index  $n$ ) the power-law model can be used and we can calculate  $R_1/R_r$  from eq.(3). If the plot of shear stress  $\tau_1$  on the Newtonian shear rate  $\dot{\gamma}_{1N}$  is linear, the Bingham model can be used and we can calculate  $R_1/R_r$  from eq.(6).
- 2) The shear stresses and shear rates related to radius  $R_r$  can be calculated from experimental values  $\tau_1$  and  $\dot{\gamma}_{1N}$  using the following relations

$$\tau_r = \tau_1 \left( \frac{R_1}{R_r} \right)^2, \quad (7)$$

$$\dot{\gamma}_{rN} = \dot{\gamma}_r = \dot{\gamma}_{1N} \left( \frac{R_1}{R_r} \right)^2 \quad (8)$$

- 3) If the logarithmic plot of shear stress  $\tau_r$  on shear rate  $\dot{\gamma}_r$  is linear, the consistency coefficient  $K$  is  $\tau$ -intercept and flow index  $n$  is the slope of a straight line. If plot of shear stress  $\tau_r$  on shear rate  $\dot{\gamma}_r$  is linear, the yield stress  $\tau_0$  is  $\tau$ -intercept and plastic viscosity  $\mu_p$  is the slope of a straight line.

### 4 Nomenclature

$K$	coefficient of consistency
$L$	length of cylinder
$n$	flow index
$r$	radial coordinate
$R_1$	inner rotating cylinder radius
$R_2$	outer stationary cylinder radius

$R_K$	radius presented by Klein
$R_r$	radius at which Newtonian and non-Newtonian shear rates are the same
$\dot{\gamma}$	shear rate
$\kappa$	$R_1/R_2$ ratio
$\mu_p$	plastic viscosity
$\omega$	angular velocity
$\tau$	shear stress
$\tau_0$	yield stress
subscripts	
1	at radius $R_1$
$r$	at radius $R_r$
N	Newtonian

### Reference

- [1] Rieger, F.: Determination of Rheological Parameters from Measurements on a Viscometer with Coaxial Cylinders. *Acta Polytechnica*, Vol. **46** (2006), p. 42–51.
- [2] Klein, G.: Basic Principles of Rheology and the Application of Rheological Measurement Methods for Evaluating Ceramic Suspensions. In: *Ceramic Forum International Yearbook 2005* (Edited by H. Reh). Baden-Baden: Göller Verlag, 2004, p. 31–42.

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